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Introduction

C/Si hybrid systems for Li-ion batteries have been studied for many years.^[1] C properties (softness, conductivity, intercalation of Li⁺) are ideal to prevent the volumetric expansion of Si lattice due to alloying with lithium. The contemporary use of C and Si allows to combine the high capacitance of SiLi_x alloys (up to 4200mAh/g for x=4.4) with the traditional graphitic anodes safety standards.^[2] However, to offer the expected durability integrity and capacitance over time, Si must be well dispersed inside the C matrix, with the highest possible Si/C ratio, while C materials must be porous, with large surface area and optimized pore dimension to shorten Li⁺ pathways.^[3-4]

Here we present a method to obtain a highly stable composite material made of a nanostructured silicon enclosed into an interconnected carbon nanostructure.

Materials and Methods

As shown in [figure 1](#) we fabricated a hybrid structure made by growing carbon nanowalls (CNW) with a peculiar hydrogen-free CVD process^[5], thus gaining an exceptional control over the final product in terms of morphology and structure. Si is added by dip coating using a stable suspension of Si nanoparticles (NPs) in ethanol. The used substrate, a high conductive carbon paper sheet, guarantees to obtain a monolithic anode.

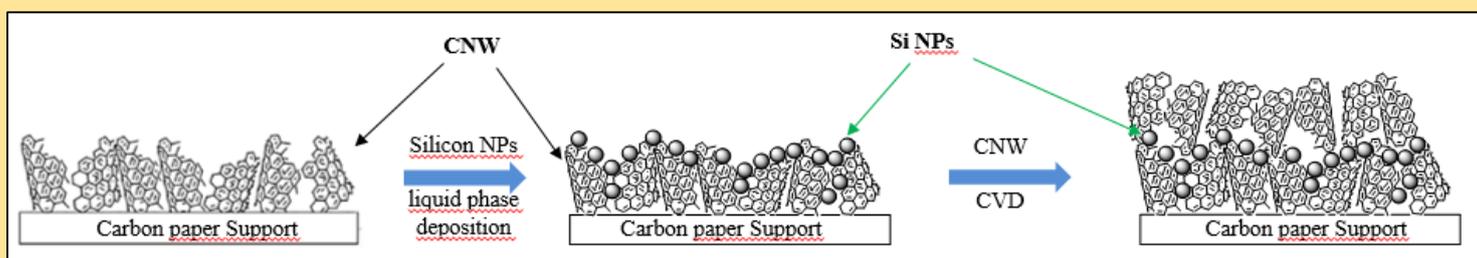


Figure 2 electrodes preparation process

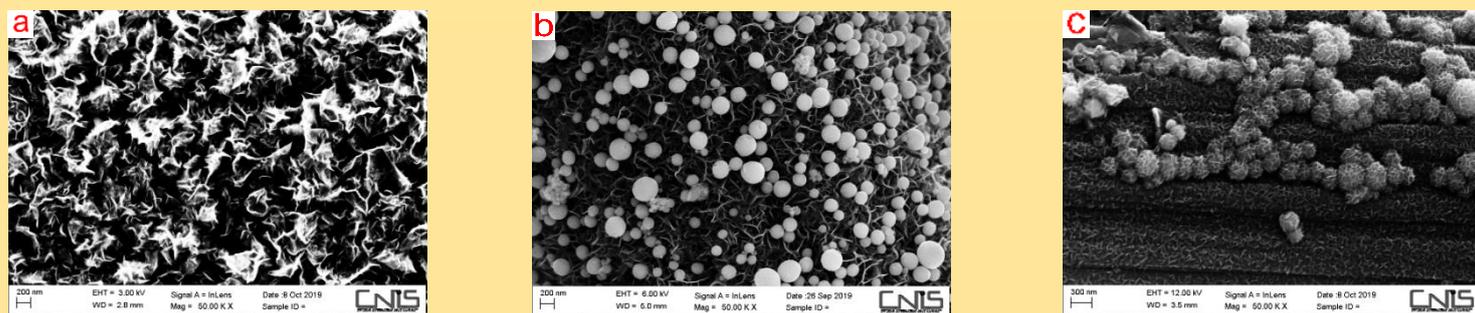


Figure 1 SEM images of a) CNW on carbon paper support, b) Si NPs deposited over CNW, c) CNW-covered Si NPs over CNW

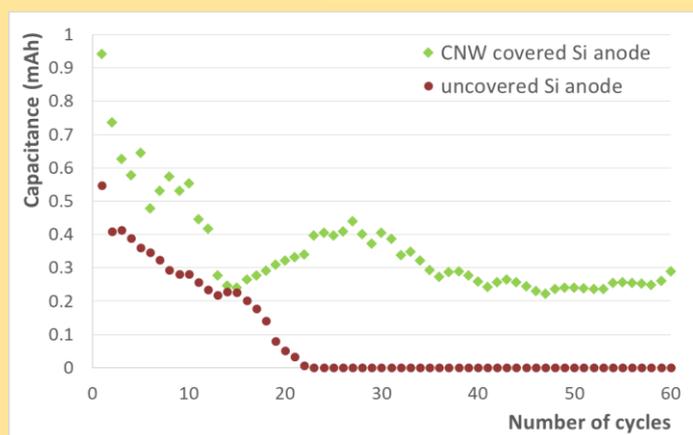


Figure 3 comparison between the capacitance offered by an uncovered silicon anode made of Si NPs (red dot) and an electrode made of Si NPs covered by a CNW layer (green squares)

Results

By following the steps represented in Figure 1 we constructed a customized compact porous material, where the active component is well embedded inside a light support whose pores offer large gaps to accommodate silicon dimensional variations without losing electrical contact. SEM images are reported in Figure 2.

We tested our electrode within a T cell lithium ion devices in the range 0.04-1.2V vs Li/Li⁺ with metallic Lithium as counter electrode. A comparison of the obtained device with an electrode made without the external layer of CNW demonstrates that the presented material could offer a far superior capacitance retention, maintaining stability over several cycles, while an uncovered Si electrode capacitance fades and the device stops working after few cycles ([figure 3](#)).

Conclusions

The facile route developed, offering high control of the synthetic conditions, paves the way to the design and fabrication of a library of customized nanomaterials with optimized morphology for a variety of applications in the field of energy production and storage devices.

Bibliography

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